



Kanepackage Philippine Inc.

20X11 = 970 910

MEMO: - None -

PR-001-F12 REV.00

Amores, Glezyl
SO #: SO24-C-00130

JOB ORDER

Customer : MERASENKO CORP.

ITEM CODE: 473MB-RMFG

Netsuite Itemcode : 473MB-RMFG

JOB ORDER:

JO24-C-00130-13A



Item Description : OXYGEN TUBE 260X180X42.5; A

QTY: 1000

DELIVERY DATE:
2024-06-13CREATED BY:
Pallermo, Arlene GonzalesDATE RELEASED:
2024-06-06

Raw Material Code:

Qty To
Be Used:Over
Run:Cut
Size:Actual
Issued:

DR#:

SUPPLIER:

475X935 EF WK140

1000

10

475X935 EF

1000

140413

pw

Tooling Reference #

12-28

Control/Batch #:

RM Issued By:

ELMEN 6/8

PROCESS / MACHINE	DATE	IN-CHARGE		GOOD QTY	TRIAL RUN		REJECTED QTY		REMARKS
		Operator	ME/QA		G	R	INHOUSE	SUPPLIER	
1. DIECUT S1700	6/8	RJ	Grand 6/8	994		4			
2. DETACHING 1	6/11	MS		992		4			
3. GLUING SD 1800	6/13	MAR MART		969		23			
4. LOT NUMBERING	6/14		JHEENA	1000					
5. SCREENING	6/14		RH	910			59		
6.									
7.									
8.									
9.									
10.									

QA INPUT: DATE
TIME240614
9:00QA OUTPUT: DATE
TIME240614
9:10

REJECTION HISTORY

Customer Claim:

Notes:

WIP REJECT: DATE
TIME240614
5:59

KANEPACKAGE PHILIPPINE, INC. Rev.00

CUSTOMER : MERASENKO CORP.

ITEM CODE : 473MB

ITEM DESCRIPTION : NEW OXYGEN TUBE 260X180X42.5

LOT NUMBER : 240614-JO24-C-00130-13A

QUANTITY : 20 pcs.

QA-CG601

QA PASSED

REMARKS

PROD PLAN: ADD #0 PLAN 2024-165

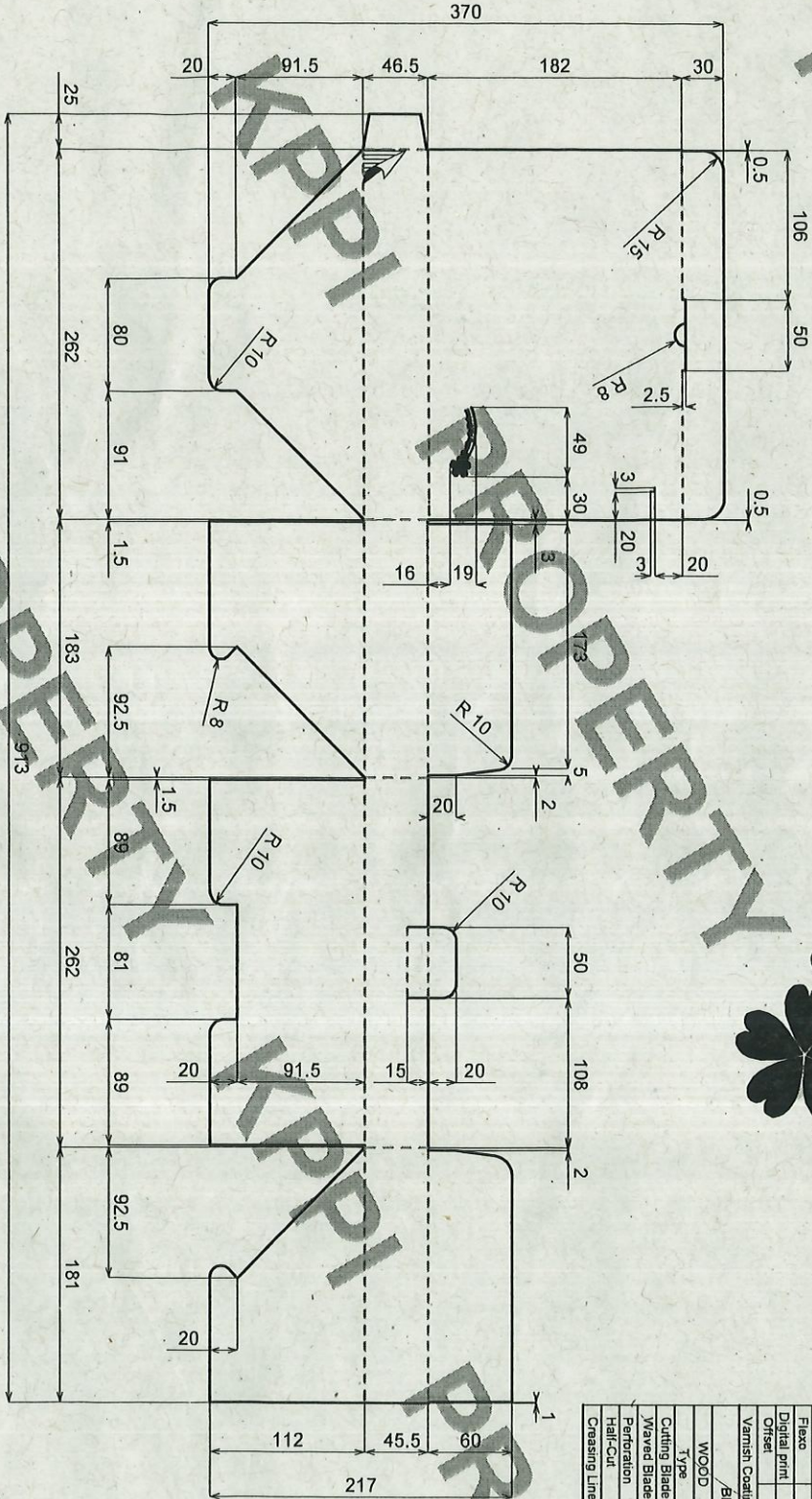
5mm movement (3mm tolerance included) on diecut approved by QA: G. Agila - 240608

DATE: 6/13

NETSUITE

del

6/8

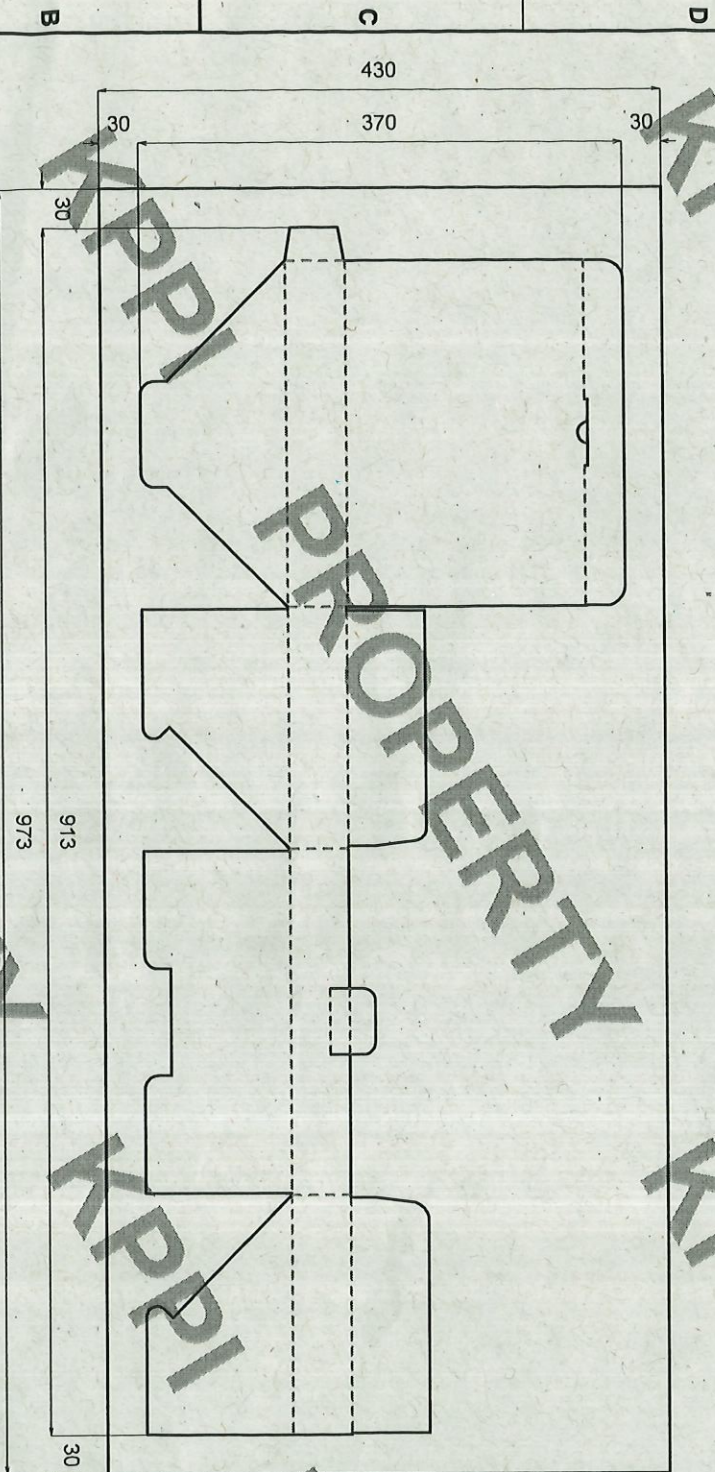


BOX SPECIFICATION			
Inner Dimension	260 X 180 X 42.5 mm		
Outer Dimension	264 X 184 X 50.5 mm		
Joint Flap	GLUING INSIDE		
Illustration	Shows Smooth Surface (Outer Side)		
Bursting Strength	N/A		
BCT	N/A		
ECT	N/A		
PRINT COLOR	1	2	
Flexo	GREEN (PANTONE 355C)		
Digital print	N/A		
Offset	N/A		
Varnish Coating	N/A		
BLADE REQUIREMENTS			
WOOD	Size:	Thickness:	
Type	Height	Thickness	Pitch
Cutting Blade			
Waved Blade			
Perforation			
Half-Cut			
Creasing Line			

CUSTOMER : MERASENKO		TOLERANCE		MATERIAL: E FLUTE (WKL140/CM125/TX200)		P		1		SLITTER		7		QA BUNDLE		13	
ITEM DESCRIPTION/PART CODE: 473MB 5 NEW OXYGEN TUBE 260 X 180 X 42.5		CUSTOMERS SUPPLIED REFERENCE NO. N/A		DIMENSION: +/- 2MM		R		2		EOS-PRINT		8		LOT NUMBER ATTACHMENT		14	
ITEM KEY: MRC-0030-01AB-05		PAGE: 1/2		LEGEND: UNITS: mm		O		3		DIE-CUT S1700		9		PCA		15	
REV # 05		DATE 23/08/24		ADDITIONAL ITEM CODE BASE ON CUSTOMERS PO		C		4		DETACHING		10				16	
REV # 05		DATE 23/08/24		REASON		E		5		GLUING		11				17	
REV # 05		DATE 23/08/24		REASON		S		6		LOT NUMBER GENERATION		12				18	
KANEPACKAGE PHIL. INC.		23/08/24		BASE ON CUSTOMERS PO		D		LOUITE REQUESTED BY		PACKING INSTRUCTION: 20 PCS/BUNDLE(COLLAPSED) COVERED WITH STRETCH FILM		DRAWN BY: S. NGUYEN		CHECKED BY: M. ALONSGAY		DT-002-F01 REV.03	

RoHS

MOULD SIZE : 430 X 973
BLADE SIZE : 370 X 913
SHEET SIZE : 475 X 935

[illegible]



KANEPACKAGE PHILIPPINE INC.

SCREENING INSPECTION REPORT (CORRUGATED AND MOULDED ITEMS)

Control No.

SQB-06-001079

I. Item Information

Customer	MERASENKO CORP.	Inspection Date	240614	Shift: ☒ Day ☐ Night
Location	CEBU	Delivery Date	240613	
Item Code	473MB-RMFG	Job Order No.	JO24-C-00130-13A	
Item Description	OXYGEN TUBE	Job Order Qty.	1,000	
Model	N/A	Inspection Method	☒ 100% ☐ Sampling	
Drawing Revision No.	05	Delivery Receipt No.	196413	
External Provider	PW	Gluing Process	☐ Manual Gluing ☐ Semi-Auto Gluing	
			☐ SD1800	

II. Dimensional Inspection

Time Conducted Sample #1: 0120				Time Conducted Sample #2: 0740				Time Conducted Sample #3: 0740			
Checkpoints	Drawing Specs	Tolerance	Sample #1	Sample #2	Sample #3	Checkpoints	Drawing Specs	Tolerance	Sample #1	Sample #2	Sample #3
1	260	+2 -2	260	260	260	16					
2	180		180	180	180	17					
3	42.5		42.5	42.5	42.5	18					
4						19					
5						20					
6						21					
7						22					
8						23					
9						24					
10						25					
11						26					
12						27					
13						28					
14						29					
15						30					

Measuring Tools ☒ Meter Tape ☐ Thickness Gauge ☐ Weighing Scale ☐ Steel Ruler ☐ Caliper ☐ Zahn Cup ☐ Stopwatch ☐ Moisture Content Tester

III. Visual Inspection (Leave cell blank if no detection on Applicable Criteria. Ensure to put actual quantity of defect based on classification or "N/A" if Not Applicable)

A. CORRUGATED ITEM / BOX / DANPLA	In-house	External Provider	Total Quantity	B. PALLET	In-house	External Provider	Total Quantity
Scoring				Condition of Wood	N/A	N/A	N/A
Grain Direction				Rusty Nail	N/A	N/A	N/A
Paper Shade (Off Color)				Warping	N/A	N/A	N/A
Bubbles				Fumigation Stamp	N/A	N/A	N/A
Blister				Crack/ Damages	N/A	N/A	N/A
Wrinkle				Others	N/A	N/A	N/A
Delamination		N/A					
Uneven Kraft liner				C. CORRUGATED PALLET	In-house	External Provider	Total Quantity
Warpage				Color of Carton (Discoloration)	N/A	N/A	N/A
Cracking on edge				Flute of Material	N/A	N/A	N/A
Bursting / Bursting on Edge (Crowfeet)	20		20	Type of Adhesion	N/A	N/A	N/A
Wrong die-cut orientation				Adhesion of Runner	N/A	N/A	N/A
Inverted die-cut				Rusty Wire	N/A	N/A	N/A
Close Gap/ Wide Gap				Wrong Orientation	N/A	N/A	N/A
Print Color : _____				Damages: _____	N/A	N/A	N/A
Missing Print/ Character				Others : _____	N/A	N/A	N/A
Blotted Print				D. MOULDED ITEMS	In-house	External Provider	Total Quantity
Smeared Print				Poor Fusion	N/A	N/A	N/A
Other Print Defect : _____				Chip Off	N/A	N/A	N/A
Linemark				Warp / Deform	N/A	N/A	N/A
Fish-eye				Crack	N/A	N/A	N/A
Stain : <u>paper stain</u>	20	10	20	Broken	N/A	N/A	N/A
Excess Glue				Scratches	N/A	N/A	N/A
Gluing Defect : <u>Direct</u>	10		10	Foreign Materials	N/A	N/A	N/A
Worn-out				Wet / Moist	N/A	N/A	N/A
Dent				Dirt	N/A	N/A	N/A
Punctured				Stain : _____	N/A	N/A	N/A
Tear-off				Discoloration	N/A	N/A	N/A
Peel-off				Excess Flashes	N/A	N/A	N/A
Damages : _____				Others : _____	N/A	N/A	N/A
Others : _____							

Actual 15 mm
Defect limits 10 mm